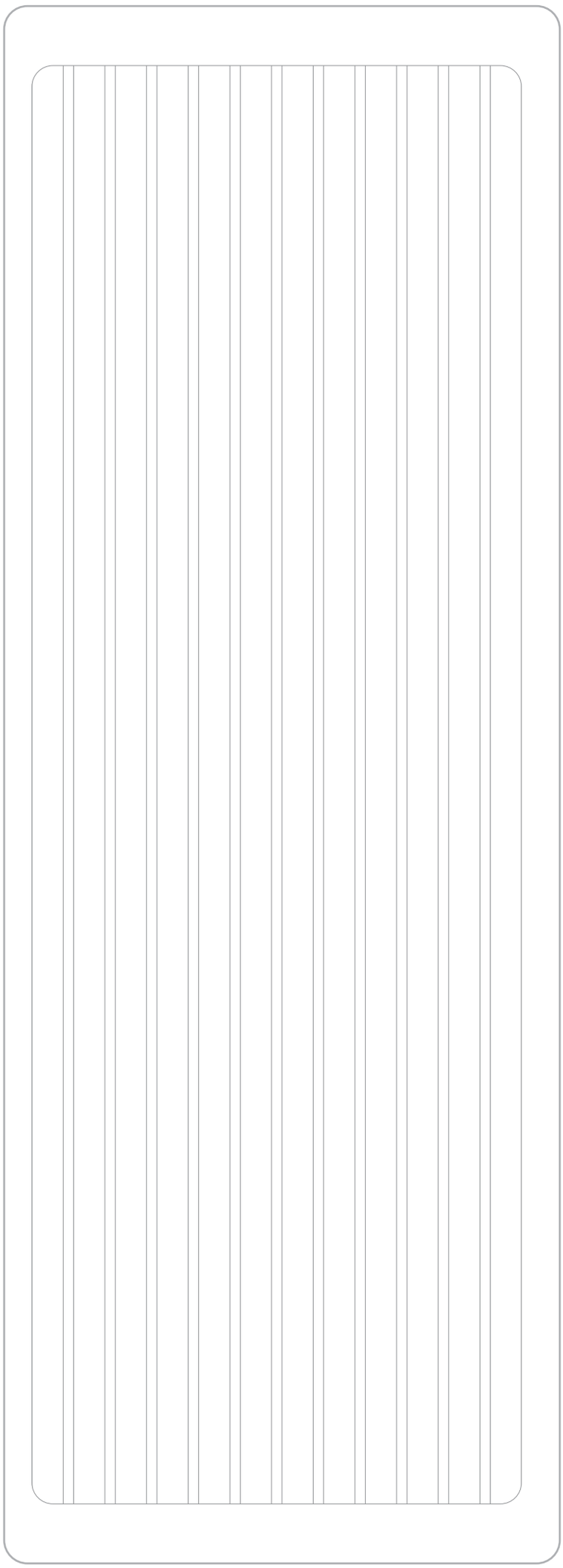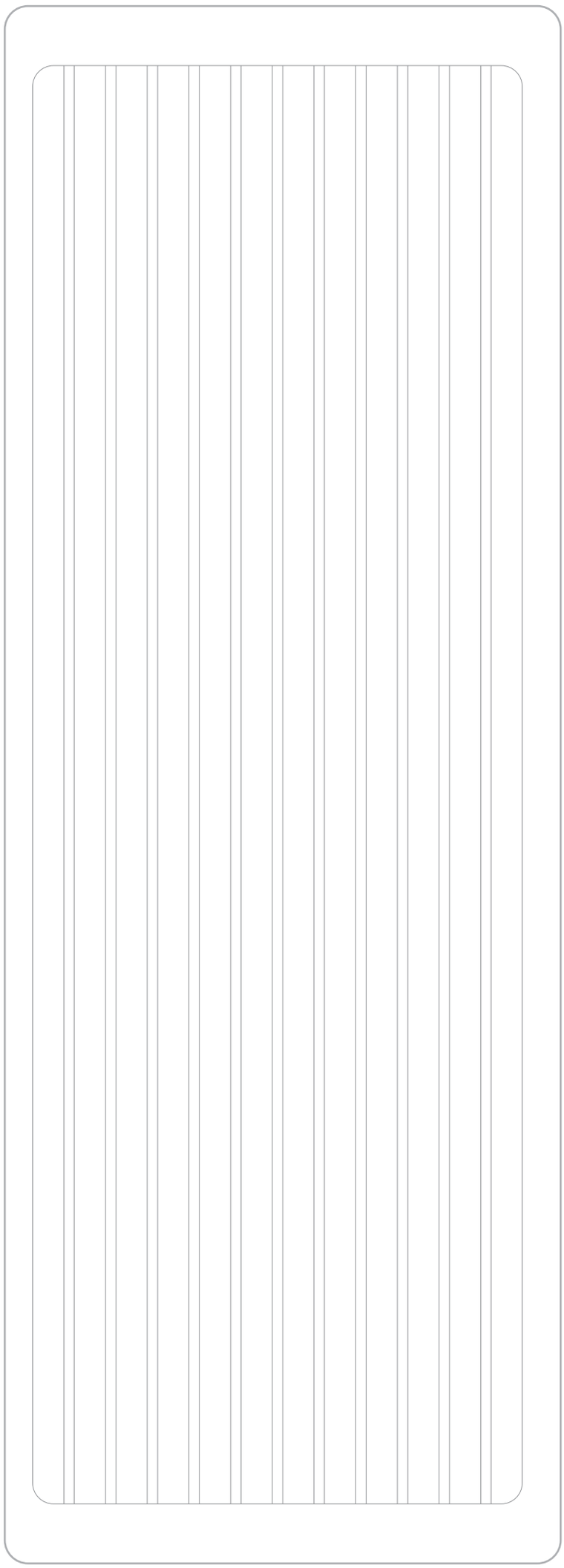30px × 12 column + 10px × 11gutter = 480px